

# UK Contract Packing & Toll Manufacture

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Integrated Management System  
PAS 99 IMR 510423  
ISO 9001  
ISO 14001  
OHSAS 18001



With Operational sites in the UK (Manchester), France (Sotteville les Rouen), and South Africa (Durban), we have the in-house facilities to blend, toll manufacture, and pack down custom formulations across the whole of Europe, the Middle East, and Africa.

The Manchester site within the UK, has undergone significant investment over recent years to provide a facility that can offer a variety of blending and packing options:

## **Blending capacity**

The Manchester site can blend between 300 litres and 40,000 litres using a variety of vessels and tanks, and bulk storage tank capacity ranges between 45,000 litres down to 2,500 litre tanks by utilising 37 fixed bulk tanks.

## **Blending facilities**

The contract packing plant contains all of the following vessels with ATEX agitator systems:

- 4,000 litre mild steel
- 2,400 litre mild steel
- 10,000 litre stainless steel
- 2 x 12,000 litre stainless steel
- 3,500 litre open vessel with high shear mixer

We can also blend in IBC's using an ATEX pump system.

## **Filling and Packing**

All manufacturing vessels are linked to filling equipment, enabling us to pack virtually any size of container. All are at minimum of semi-automatic, and Zone 1 Approved:

- 1,000 litre IBC filling machine
- 25 litre Panto filling machine
- 4-Head filling machine for 1 to 5 litre containers
- Twin Head Karmelle machines for 1 to 5 litre containers
- 205 litre semi-automatic filling line

In addition to this, we also have a range of tested and calibrated pump / mechanical meters which will allow us to fill containers as required to maintain our flexibility during long production runs.

## **In-house quality testing**

Irlam's on-site laboratory assures product quality during all manufacturing and blending processes.

For further information, or to discuss potential opportunities, please call Gordon Hastings, Business Manager Fluids or Karl Shone, Technical Development Manager.